



DING LONG

传递 折叠

单元

Catching - Folding Unit



- ▶ 上/下皮带夹持传输，弹性导规压轮
Belt clamping transmission, elastic pressure wheel guiding
- ▶ 加长高刚性大梁，前段折刀电控伸缩
Extended High rigid Beam, front guide blade motorized control
- ▶ 精准定型导向排轮，后段吸附皮带传输
Precision folding guide wheels, back belt with vacuum transfer
- ▶ 航标导杆电动调控，吸附皮带纠偏系统
Guiding pole motorized control, speed compensation of vacuum belt for fish tail control

主要技术参数/SPECIFICATIONS

型号 / Model		924	1228
机械最高速度 (张/分) Max.machine speed(sheets/min)		350	280
最大进纸尺寸 (LX Wmm) Max.feeding size		900 X 2400	1200 X 2800
最小进纸高度 (mm) Min.feeding height		250	300
折叠间隔尺寸 (mm) Folding size (正唛/侧唛) Panel A / Panel B	最小 min	230 / 120	230 / 120
	最大 max	1000 / 1000	1050 / 1050
适用纸板 Suitable for boardsheet		E-AB 楞	

*产品参数变动和机构改良，恕不另行通知 Subject to change and improvement without notice

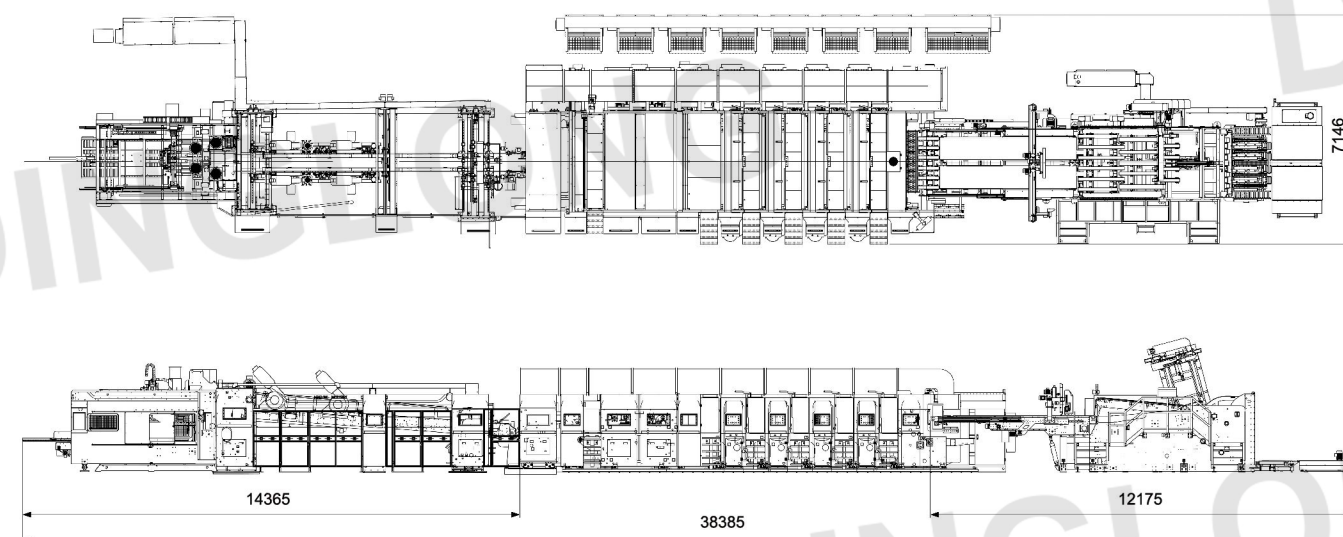
计数 输出

单元

Counter-Ejector Unit



- ▶ “上落式”收集，伺服驱动高速收集系统
Top loading counter, servo driven control high speed collection
- ▶ 高速齐箱矫正系统，传输皮带伺服驱动
High speed side correction, transmission belt by servo driven



*FFG924尺寸示意图供参考

上海鼎龙机械有限公司
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FFG-SAELD-TP

赛利达 全伺服 吸附大皮带
全自动高速FFG纸箱印刷成型生产线

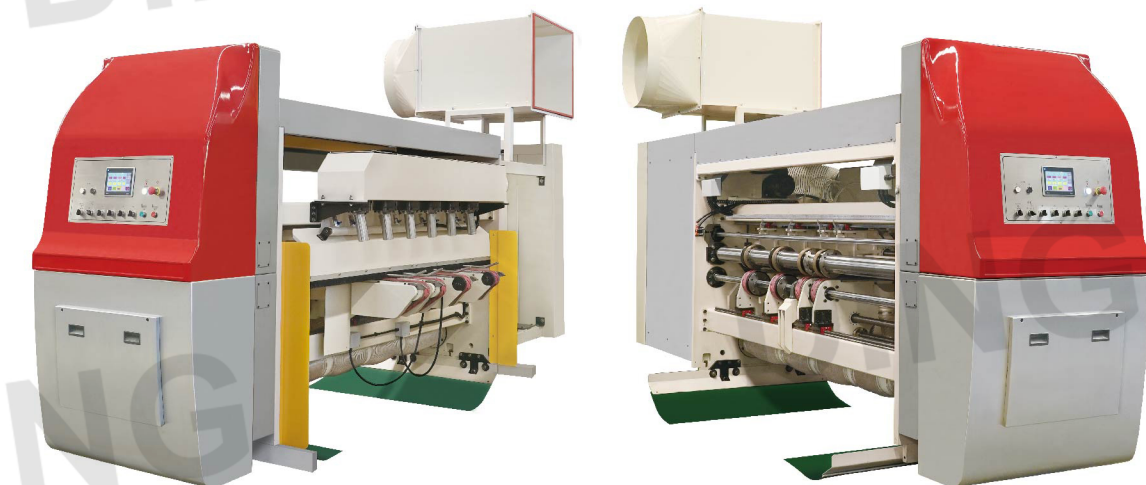


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除屑

单元

Scrap Remover Unit



- ▶ 吸附式皮带传输，接纸臂自动位移
Vacuum belt transfer, Sheets receiver movement motorized control
- ▶ 高压风嘴、风管及毛刷排辅助除屑
High pressure Air with brushes to remove scraps

全自动 上料机

单元

Automatic Prefeeder



- ▶ 智控联线，持续、高效送纸
Fully automatic prefeeder,feeding sheets into the machine accurately,continuously and efficiently

选配/Option

选配/Option

▶ APFT — 适配上印机
For Top printer machine